GENERAL NOTES 2-20 mm chamfers 1. Expansion material in joints is preformed joint filler. Copper flashing is to be lapped 50 mm and soldered, subject to approval. Expansion material 75 75 BENDING DIAGRAM FOR COPPER FLASHING Top ftg. FRONT FACE 300 300 Fabric to cover entire joint. Caulk 2-25 mm chamfer strips securely into grooves. 40 mm chamfer strips 40 mm chamfer strips R.F. wing All dimensions are in mm unless otherwise specified. INDIANA DEPARTMENT OF TRANSPORTATION **EXPANSION JOINT** TYPICAL DETAILS Expansion material 75 ∇ SEPTEMBER 1994 STANDARD DRAWING NO. 724-BJTS-03 F.F. wing 454g Soft copper s/Anthony L. Uremovich 9/30/94 flashing (300 mm width) Trim expansion material to this line. 18095 2-5 mm chamfer strips SECTION D-D /s/ Donald W. Lucas 9/30/94 CHIEF HIGHWAY ENGINEER C-3 DESIGN STANDARDS ENGINEER Source Sheet: